## PNEUMATIC PIVOT ARMS and Lifting devices

Pneumatic pivot arms and lifting devices for lift-up and drop-down doors.


## 1 PNEUMATIC LIFTING DEVICES

Pneumatic lifting devices for wooden and aluminium doors.

Upward doors lifting device.

| Force $(\mathrm{Kg})$ | Metallic grey |  |
| :--- | :--- | :--- |
| 6 kg. | 804.206 .141 |  |
| 8 kg. | 804.208 .145 |  |
| 10 kg. | 804.210 .142 | 50 |
| 12 kg. | 804.212 .146 |  |
| 15 kg | 804.215 .145 |  |

Bag of fittings.

| Force $(\mathrm{Kg})$ | Per unit |  |
| :--- | :---: | :---: |
| 6 kg. | 804.306 .101 |  |
| 8 kg. | 804.308 .105 |  |
| 10 kg. | 804.310 .102 | 20 |
| 12 kg. | 804.312 .106 |  |
| 15 kg | 804.315 .105 |  |

Each bag contains a lifting device, a side-fixing bracket, a bracket for wooden doors, a bracket for aluminium frames and 4 screws of $\varnothing 3,5 \times 16 \mathrm{~mm}$ and instruction sheet.

Downward doors

|  | Metallic grey | $\square$ |
| :--- | :---: | :---: |
| Lifting device only | 804.800 .146 | 50 |
| Complete set | 804.900 .143 | 20 |

Each bag contains lifting device, a side-fixing bracket, a bracket for wooden doors, a bracket for aluminium frames and 4 screws of $\varnothing 3,5 \times 16 \mathrm{~mm}$ and instruction sheet.

Select the lifting devices with a Nominal Force immediately above the calculated push force ( x ). If two lifting devices are used, it is enough for each one to have half the push force ( $\mathrm{x} / 2$ ). 2 Stays: divide $\mathrm{X} / 2$



To calculate the required lifting forces use:
$\mathrm{H}=$ Door height ( mm ).
W = Door weight (kg).
X = Push force (kg).

$$
x=\frac{6 \times W \times H}{1000}
$$

| Side bracket |  |  |
| :--- | :--- | :--- |
|  | 812.000 .066 | 100 |



Door bracket (wood)

|  |  |  |
| :--- | :--- | :---: |
| Nickel-plated | 812.100 .063 | 100 |



| Door bracket (aluminium) |  |  |
| :--- | :--- | :---: |
|  | 812.200 .060 | 100 |
| Nickel-plated |  |  |



## Assembly



Upward doors short - lifting device.

| Force $(\mathrm{Kg})$ | Metallic grey | $Z$ |
| :--- | :--- | :--- |
| 6 kg. | 805.006 .145 |  |
| 8 kg. | 805.008 .142 | 50 |
| 12 kg. | 805.012 .143 |  |

Select the lifting devices with a Nominal Force immediately above the calculated push force ( $x$ ). If two lifting devices are used, it is enough for each one to have half the push force (x/2). 2 Stays: divide $\mathrm{X} / 2$


To calculate the required lifting forces use:
$\mathrm{H}=$ Door height (mm).
W = Door weight (kg).
X = Push force (kg).

$$
X=\frac{8 \times W \times H}{1000}
$$

